

# CRAWLER EXCAVATOR CX210B-CX230B-CX240B SERVICE MANUAL

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\* *Consult the Engine Service Manual*

NOTE: CNH Company reserves the right to make changes in the specification and design of the machine without prior notice and without incurring any obligation to modify units previously sold.

The description of the models shown in this manual has been made in accordance with the technical specifications known as of the date of design of this document.



Lep SM210BTOC-0EN

Issued 05-07



# **Section**

# **1001**

## **SAFETY, GENERAL INFORMATION AND TORQUE SPECIFICATIONS**

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**WARNING :** *This symbol is used in this manual to indicate important safety messages. Whenever you see this symbol, carefully read the message that follows, as there is a risk of serious injury.*

## GENERAL INFORMATION

### Cleanning

Clean all metal parts except bearings, in a suitable cleaning solvent or by steam cleaning. Do not use caustic soda for steam cleaning. After cleaning, dry and put oil on all parts. Clean oil passages with compressed air. Clean bearings in a suitable cleaning solvent, dry the bearings completely and put oil on the bearings.

### Inspection

Check all parts when the parts are disassembled. Replace all parts that have wear or damage. Small scoring or grooves can be removed with a hone or crocus cloth. Complete a visual inspection for indications of wear, pitting and the replacement of parts necessary to prevent early failures.

### Bearings

Check bearings for easy action. If bearings have a loose fit or rough action replace the bearing. Wash bearings with a suitable cleaning solvent and permit to air dry. **DO NOT DRY BEARINGS WITH COMPRESSED AIR.**

### Needle bearings

Before you press needle bearings in a bore always remove any metal protrusions in the bore or edge of the bore. Before you press bearings into position put petroleum jelly on the inside and outside diameter of the bearings.

### Gears

Check all gears for wear and damage. Replace gears that have wear or damage.

### Oil seals, O-rings and gaskets

Always install new oil seals, O-rings and gaskets. Put petroleum jelly on seals and O-rings.

### Shafts

Check all shafts that have wear or damage. Check the bearing and oil seal surfaces of the shafts for damage.

### Service parts

Always install genuine Case service parts. When ordering refer to the Parts Catalog for the correct part number of the genuine Case replacement items. Failures due to the use of other than genuine Case replacement parts are not covered by warranty.

### Lubrication

Only use the oils and lubricants specified in the Operator's or Service Manuals. Failures due to the use of non-specified oils and lubricants are not covered by warranty.

## SAFETY



*This symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED. The message that follows the symbol contains important information about safety. Carefully read the message. Make sure you fully understand the causes of possible injury or death.*

To prevent injury always follow the Warning, Caution and Danger notes in this section and throughout the manual.

Put the warning tag shown below on the key for the keyswitch when servicing or repairing the machine. One warning tag is supplied with each machine. Additional tags Part Number 331-4614 are available from your service parts supplier



**WARNING:** Read the operator's manual to familiarize yourself with the correct control functions.



**WARNING:** Operate the machine and equipment controls from the seat position only. Any other method could result in serious injury.



**WARNING:** This is a one man machine, no riders allowed.



**WARNING:** Before starting engine, study Operator's Manual safety messages. Read all safety signs on machine. Clear the area of other persons. Learn and practice safe use of controls before operating.

*It is your responsibility to understand and follow manufacturers instructions on machine operation, service and to observe pertinent laws and regulations. Operator's and Service Manuals may be obtained from your Case dealer.*



**WARNING:** If you wear clothing that is too loose or do not use the correct safety equipment for your job, you can be injured. Always wear clothing that will not catch on objects. Extra safety equipment that can be required includes hard hat, safety shoes, ear protection, eye or face protection, heavy gloves and reflector clothing.



**WARNING:** When working in the area of the fan belt with the engine running, avoid loose clothing if possible, and use extreme caution.



**WARNING:** When doing checks and tests on the equipment hydraulics, follow the procedures as they are written. **DO NOT** change the procedure.



**WARNING:** When putting the hydraulic cylinders on this machine through the necessary cycles to check operation or to remove air from a circuit, make sure all people are out of the way.



**WARNING:** Use insulated gloves or mittens when working with hot parts.



**WARNING:** Lower all attachments to the ground or use stands to safely support the attachments before you do any maintenance or service.



**WARNING:** Pin sized and smaller streams of hydraulic oil under pressure can penetrate the skin and result in serious infection. If hydraulic oil under pressure does penetrate the skin, seek medical treatment immediately. Maintain all hoses and tubes in good condition. Make sure all connections are tight. Make a replacement of any tube or hose that is damaged or thought to be damaged. **DO NOT** use your hand to check for leaks, use a piece of cardboard or wood.



**WARNING:** When removing hardened pins such as a pivot pin, or a hardened shaft, use a soft head (brass or bronze) hammer or use a driver made from brass or bronze and a steel head hammer.



**WARNING:** When using a hammer to remove and install pivot pins or separate parts using compressed air or using a grinder, wear eye protection that completely encloses the eyes (approved goggles or other approved eye protectors).



**WARNING:** Use suitable floor (service) jacks or chain hoist to raise wheels or tracks off the floor. Always block machine in place with suitable safety stands.



**WARNING:** When servicing or repairing the machine, keep the shop floor and operator's compartment and steps free of oil, water, grease, tools, etc. Use an oil absorbing material and/or shop cloths as required. Use safe practices at all times.



**WARNING:** Some components of this machine are very heavy. Use suitable lifting equipment or additional help as instructed in this Service Manual.



**WARNING:** Engine exhaust fumes can cause death. If it is necessary to start the engine in a closed place, remove the exhaust fumes from the area with an exhaust pipe extension. Open the doors and get outside air into the area.



**WARNING:** When the battery electrolyte is frozen, the battery can explode if (1), you try to charge the battery, or (2), you try to jump start and run the engine. To prevent the battery electrolyte from freezing, try to keep the battery at full charge. If you do not follow these instructions, you or others in the area can be injured.

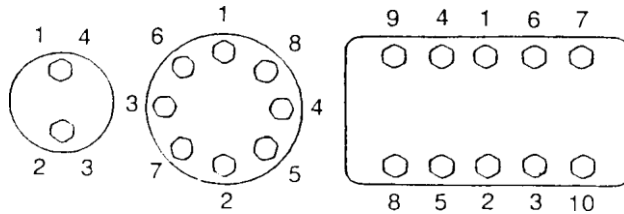


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## STANDARD TORQUE DATA FOR CAP SCREWS AND NUTS

### Tightening of cap screws, nuts

Tighten alternately so that tightening torque can be applied evenly. The numbers in the figure below indicate the order of tightening.



JS00481A

Cap screws which have had Loctite used (white residue remains after removal) should be cleaned with light oil or suitable cleaning solvent and dried. Apply 2-3 drops of Loctite to the thread portion of the cap screw and then tighten.

### Torque table

Tighten cap screws and nuts according to the table below if there are no other special instructions.

Cap Screw Name Size (Size)		M6	M8	M10	M12	M14	M16	M18	M20	
Cap Screw	Spanner	[mm]	10	13	17	19	22	24	27	30
		[in.]	0.39	0.51	0.67	0.75	0.87	0.95	1.06	1.18
	Tightening torque	[Nm]	6.9	19.6	39.2	58.8	98.1	156.9	196.1	294.2
		[lb-ft]	5.1	14.5	28.9	43.4	72.3	115.7	144.6	217
Socket Head Cap Screw	Spanner	[mm]	5	6	8	10	12	14	14	17
		[in.]	0.20	0.24	0.32	0.39	0.47	0.55	0.55	0.67
	Tightening torque	[Nm]	8.8	21.6	42.1	78.5	117.7	176.5	245.2	343.2
		[lb-ft]	6.5	15.9	31.1	57.9	86.9	130.2	181	253.2

# **Section 1002**

## **SPECIFICATIONS AND SPECIAL TORQUE SETTINGS**

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**WARNING:** This symbol is used in this manual to indicate important safety messages. Whenever you see this symbol, carefully read the message which follows. Your safety depends on it.

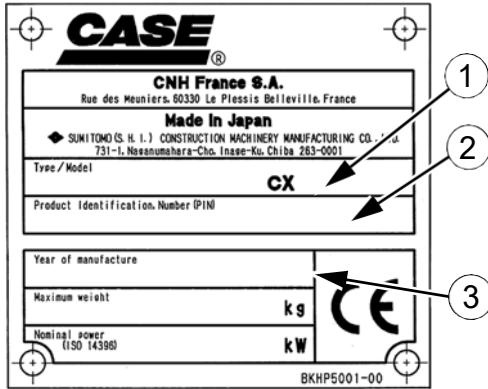
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## TYPE, SERIAL NUMBER AND YEAR OF MANUFACTURE OF THE MACHINE

For all part orders, request for information or assistance, always specify the type and the serial number of the machine to your Case dealer.

Fill in the following lines with the required information: Type, serial number, year of manufacture of the machine and the serial numbers of the hydraulic and mechanical components.

### Machine



CT04A171A

(1) Type .....

(2) Serial number .....

(3) Year of manufacture.....

### Engine

Make and type.....

Serial number.....

### Serial numbers of the components

Hydraulic pump .....

Swing reduction gear .....

Travel reduction gears.....

Control valve .....

## FLUIDS AND LUBRICANTS

Lubricants must have the correct properties for each application.



**WARNING:** The conditions of use for individual fluids and lubricants must be respected.

### Hydraulic fluid

CASE/AKCELA hydraulic fluid is specially designed for high pressure applications and for the CASE hydraulic system. The type of fluid to be used depends on the ambient temperature.

**Temperate climates: -20°C to +40°C (-4° to 104° F)**

CASE/AKCELA: HYDRAULIC EXCAVATOR FLUID (MS 1230. ISO VG 46. DIN 51524 PART 2 HV)

**Hot climates: 0°C to +50°C (32° to 122° F)**

CASE/AKCELA: AW HYDRAULIC FLUID 68 HV (MS 1216. ISO VG 68. DIN 51524 PART 3 CATEGORY HVLP)

**Cold climates: -25°C to +20°C (-13° to 68° F)**

CASE/AKCELA: AW HYDRAULIC FLUID 32 (MS 1216. ISO VG 32. DIN 51524 PART 2)

**Biodegradable fluid: -30°C to +40°C (-22° to 104° F)**

This yellow-colored fluid is miscible with standard fluid. If used to change standard fluid, it is advised to drain the circuit completely before refilling with this fluid.

CASE/AKCELA: HYDRAULIC EXCAVATOR FLUID BIO (MS 1230. ISO VG 46. DIN 51524 PART 2 HV)

### Transmission component oil

Extreme pressure oil used for enclosed transmission components.

CASE/AKCELA: GEAR 135H EP (SAE 80W-90. API GL 5. MIL-L-2105 D. MS 1316. ZF TE-ML 05A)

### Grease

CASE/AKCELA: MOLY GREASE 251H EP-M (251H EP-M. NLGI 2)

"Extreme Pressure" multipurpose grease with lithium soap and molybdenum disulphide.

CASE/AKCELA: MULTIPURPOSE GREASE 251H EP (251H EP. NLGI 2)

"Extreme Pressure" multipurpose grease with lithium soap and calcium.

CASE/AKCELA: PREMIUM GREASE EP2 (NLGI 2)

"Extreme Pressure" multipurpose grease with lithium soap.

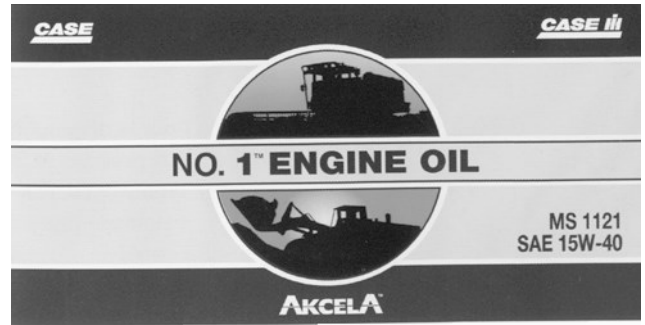
### Hydraulic breakers

CASE/AKCELA: MULTIPURPOSE GREASE 251H EP (NLGI 2).

## Engine Oil

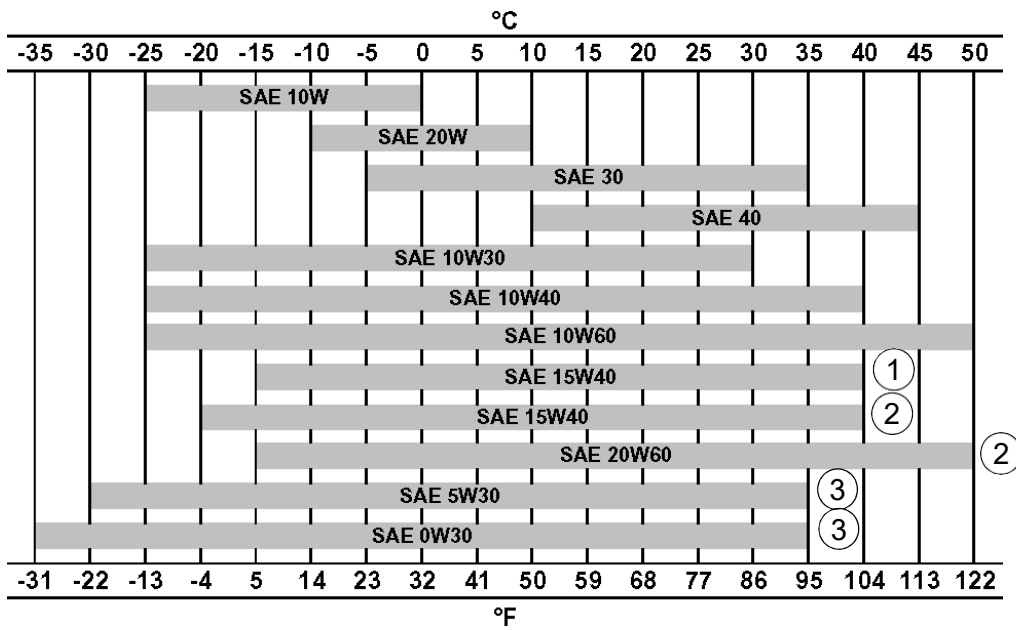
THE CASE/AKCELA No. 1 engine oil is recommended for your engine. This oil ensures proper lubrication of your engine for all operating conditions.

If the CASE/AKCELA Multigrade "No. 1 ENGINE OIL" cannot be obtained, use the oil corresponding to one of the following categories: ACEA E7. API CI-4.



CP02N001

## Oil viscosity / Oil range



CT02M001

- 1) With mineral base
- 2) With semi-synthetic base
- 3) With synthetic base

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## Engine fuel, maintenance of fuel filters and fuel storage

In order to meet the emission control regulation of 3rd-stage, the engine components have been made precisely and they are to be used under high-pressure conditions.

Therefore, the specified fuel must be used for the engine.

As a matter of course, not only the guarantee will not be given for the use of a fuel other than the specified but also it may invite a serious breakdown.

In addition, since suitable specifications for the fuel filter elements have been established for this engine, use of the genuine filter is essential.

The following describes the specifications and the requirements of the fuel to be applied, and maintenance of the fuel and the fuel elements.

### Fuel to be applied

#### Selection of fuel

Following conditions must be met for the diesel engines, that is the one;

- 1 In which no dust even fine one is mixed,
- 2 With proper viscosity,
- 3 With high cetane rating,
- 4 With good flow properties in lower temperature,
- 5 With not much sulfur content, and
- 6 With less content of carbon residue

#### Applicable standards for diesel fuel

Applicable Standard	Recommendation
JIS (Japanese Industrial Standard)	NO.2
DIN (Deutsche Industrie Normen)	DIN 51601
SAE (Society of Automotive Engineers)	
Based on SAE-J-313C	NO. 2-D
BS (British Standard) Based on BS/2869-197	Class A-1
EN590	

If a standard applied to the fuel for the diesel engine is stipulated in your country, check the standard for details.

#### Requirements for diesel fuel

Although conditions required for the diesel fuel are illustrated above, there are other requirements exerting a big influence on its service durability and service life.

Be sure to observe the following requirements for selecting fuel.

Sulfur content .....	2500 ppm or less
HFRR* .....	460 mm or less
Water content .....	0.05 wt% or less

\* HFRR (High-Frequency Reciprocating Rig.): An index showing lubricating properties of the fuel.

Sulfur content reacts to moisture to change into sulfuric acid after combustion.

Use of a fuel containing much sulfur content allows it to accelerate internal corrosion and wear.

In addition, much sulfur content quickens deterioration of engine oil allowing its cleaning dispersive property to be worse which results in acceleration of wear of sliding portions.

HFRR is an index that indicates lubricating property of a fuel.

Large value of the index means poor lubrication so that seizure of the machine components may result if such a fuel is used.

Since a fuel with high HFRR value also has lower viscosity, it can easily be leaked out.

If the fuel is mixed with the engine oil, the oil is diluted to deteriorate its lubricating property resulting in acceleration of wear.

Water content allows inside of the fuel tank to rust which in turn blocking the fuel line and the fuel filter.

**IMPORTANT :** *In cold weather, fill the fuel tank at the end of the day's work, in order to prevent the formation of condensation.*

This may also cause wear and seizure of the machine components.

If atmospheric temperature goes below the freezing point, moisture content in the fuel forms fine particle of ice allowing the fuel line to be clogged.

**IMPORTANT :** *Obtain table of analysis for the fuel you are using from the fuel supplier to confirm that it meets the criteria described above.*

**IMPORTANT :** *If a fuel which does not meet the specifications and the requirements for the diesel engine, function and performance of the engine will not be delivered. In addition, never use such a fuel because a breakdown of the engine or an accident may be invited.*

Guarantee will not be given to a breakdown caused by the use of a improper fuel.

Some fuels are used with engine oil or additives mixed together with diesel engine fuel.

In this case, do not use these fuels because damage to the engine may result as the fuel has been contaminated.

It is natural that the emission control regulation of 3rd-stage will not be cleared in case where a fuel that does not meet the specifications and the requirements is used.

Use the specified fuel for compliance of the exhaust gas control.

**IMPORTANT :** *If you use diesel fuel which contains much sulfur content more than 2500 ppm, be sure to follow the items below for the engine oil selection and maintenance of engine parts. Guarantee will not be given to breakdowns caused by not to follow these items.*

1 Selection of engine oil

Use API grade CF-4 or JASO grade DH-1.

2 Exchange the engine oil and engine oil filter element by the periodical interval reported on the Operator's Manual.

3 Inspect and exchange the EGR (\*)parts and fuel injector parts of engine every 3000 hour of use.

\* EGR: Exhaust Gas Recirculation

## Maintenance of fuel filters

Be sure to use the genuine fuel filters.

The fuel injection system is precisely constructed and the genuine filter employs finer mesh than conventional filters to improve protection of machine equipment.

If a filter with coarse mesh is used, foreign object passing through the filter enters into the engine so that machine equipment can wear out in a short period of time.

**IMPORTANT :** *If a fuel filter other than the genuine filter is used, guaranty will not be applied to a fault caused by the use of a wrong filter.*

Two kinds of fuel filter, the pre-filter and the main filter, are mounted on the machine.

Be sure to use the genuine fuel filters and replace them at the periodic intervals reported on the operator's Manual.

**IMPORTANT :** *Since the pre-filter also has a function of water separation, discharge water and sediment when the float reaches lower part of the filter elements. CHECK EVERY DAY before to start the engine.*

Time to replace filters may be advanced according to properties of the fuel being supplied.

- Therefore, take measures to prevent dust or water from being entered in the fuel tank when supplying fuel.
- When supplying fuel directly from a fuel drum can, leave the drum as it stands for a long period of time to supply clean fuel standing above a precipitate.
- If it is hard to leave the drum for a long period of time, install a fuel strainer and a water separator before the fuel tank of the machine to supply clean fuel.

Water drain cock is provided on the bottom side of the fuel tank.

- Drain water before starting the engine every morning.
- In addition, remove the cover under the tank once a year to clean up inside of the tank.



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## Fuel storage

Long storage can lead to the accumulation of impurities and condensation in the fuel. Engine trouble can often be traced to the presence of water in the fuel.

The storage tank must be placed outside and the temperature of the fuel should be kept as low as possible. Drain off water and impurities regularly.

## Anti-freeze/Anti-corrosion

Use anti-freeze in all seasons to protect the cooling system from corrosion and all risk of freezing.

CASE/AKCELA: PREMIUM ANTI-FREEZE (MS 1710)

For areas where the temperature goes down to  $-38^{\circ}\text{C}$  ( $-36.4^{\circ}\text{F}$ ), mix 50/50 with water.

**IMPORTANT** : *Do not mix products of a different origin or brand. The same product must be used when topping up the system.*

## Environment

Before carrying out any maintenance operation on this machine and before disposing of used fluids or lubricants, always think of the environment. Never throw oil or fluid on the ground and never place it in leaking receptacles.

Contact your local ecological recycling centre or your CASE Dealer to obtain information on the correct method of disposing of these lubricants.

## Plastic and resin parts

When cleaning plastic parts, the console, the instrument panel, the indicators etc... avoid using petrol, kerosene, paint solvents etc... Use only water, soap and a soft cloth.

The use of petrol, kerosene, paint solvents etc... causes discoloration, cracks or deformation of these parts.

## SPECIFICATIONS

### Main data

#### Model name

CX210B (LC, NLC and LR type), CX230B (NLC type) and CX240B (LC, NLC and LR type) Hydraulic Excavator

#### Operating weight

CX210B (standard boom, LC type) .....	21200 kg (46738 lbs)
CX210B (articulated boom, LC type) .....	21450 kg (47289 lbs)
CX210B (standard boom, NLC type) .....	21350 kg (47069 lbs)
CX210B (articulated boom, NLC type) .....	22200 kg (48943 lbs)
CX210B (LR type) .....	22300 kg (49163 lbs)
CX230B (standard boom, NLC type) .....	22700 kg (50045 lbs)
CX230B (articulated boom, NLC type) .....	23550 kg (51919 lbs)
CX240B (LC type) .....	24500 kg (54014 lbs)
CX240B (NLC type) .....	24400 kg (53793 lbs)
CX240B (LR type) .....	28000 kg (61730 lbs)

#### Engine output

CX210B, CX230B .....	117.3 kW / 1800 rpm
CX240B .....	132.1 kW / 2000 rpm

### Performance

#### Swing speed

CX210B, CX230B .....	11.5 Tr/min.
CX240B .....	10.7 Tr/min.

#### Travel speed

CX210B .....	Low Speed 3.4 km/h (2.11 mph)
CX230B .....	Low Speed 3.2 km/h (1.99 mph)
CX240B .....	Low Speed 3.5 km/h (2.17 mph)
CX210B .....	High Speed 5.6 km/h (3.48 mph)
CX230B .....	High Speed 5.0 km/h (3.11 mph)
CX240B .....	High Speed 5.5 km/h (3.42 mph)

#### Maximum drawbar pull

CX210B, CX230B .....	189.2 kN (42533.85 lbf)
CX240B .....	201 kN (45186.6 lbf)

Grade ability ..... 70% (35°)

#### Ground pressure

CX210B (standard boom, LC, NLC type) .....	43 kPa (600 mm (23.62 in) grouser shoe)
CX210B (standard boom, LC type) .....	37 kPa (700 mm (27.56 in) grouser shoe)
CX210B (standard boom, LC type), CX210B (LR type) .....	36 kPa (800 mm (31.50 in) grouser shoe)
CX210B (standard boom, NLC type) .....	53 kPa (500 mm (19.68 in) grouser shoe)
CX210B (articulated boom, LC type) .....	45 kPa (600 mm (23.62 in) grouser shoe)
CX210B (articulated boom, NLC type) .....	55 kPa (500 mm (19.68 in) grouser shoe)
CX210B (articulated boom, NLC type) .....	46 kPa (600 mm (23.62 in) grouser shoe)
CX230B (standard boom) .....	54 kPa (550 mm (21.65 in) grouser shoe)
CX230B (articulated boom) .....	56 kPa (550 mm (21.65 in) grouser shoe)
CX240B (LC, NLC type) .....	48 kPa (600 mm (23.62 in) grouser shoe)
CX240B (LC type) .....	42 kPa (700 mm (27.56 in) grouser shoe)
CX240B (LC type) .....	37 kPa (800 mm (31.50 in) grouser shoe)
CX240B (LR type) .....	42 kPa (800 mm (31.50 in) grouser shoe)

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## Complete machine dimensions

<b>CX210B (LC type, standard boom)</b>	Arm (dipper)		
	2940 mm (115.75 in)	1900 mm (74.80 in)	2400 mm (94.49 in)
Lenght (without attachment)	4955 mm (195.08 in)	4955 mm (195.08 in)	4955 mm (195.08 in)
Lenght (with attachment)	9400 mm (370.08 in)	9490 mm (373.62 in)	9480 mm (373.23 in)
Height (with attachment)	2970 mm (116.93 in)	3090 mm (121.65 in)	3190 mm (125.59 in)

<b>CX210B (LC type, articulated boom)</b>	Arm (dipper)		
	2940 mm (115.75 in)	1900 mm (74.80 in)	2400 mm (94.49 in)
Lenght (without attachment)	4955 mm (195.08 in)	4955 mm (195.08 in)	4955 mm (195.08 in)
Lenght (with attachment)	9400 mm (370.08 in)	9470 mm (372.83 in)	9455 mm (372.24 in)
Height (with attachment)	2960 mm (116.53 in)	2960 mm (116.53 in)	3035 mm (119.49 in)

<b>CX210B (NLC type, standard boom)</b>	Arm (dipper)		
	2940 mm (115.75 in)	1900 mm (74.80 in)	2400 mm (94.49 in)
Lenght (without attachment)	5055 mm (199.01 in)	5055 mm (199.01 in)	5055 mm (199.01 in)
Lenght (with attachment)	9500 mm (374.01 in)	9590 mm (377.56 in)	9590 mm (377.5 in)
Height (with attachment)	2990 mm (117.72 in)	3090 mm (121.65 in)	3200 mm (125.98 in)

<b>CX210B (NLC type, articulated boom)</b>	Arm (dipper)		
	2940 mm (115.75 in)	1900 mm (74.80 in)	2400 mm (94.49 in)
Lenght (without attachment)	5055 mm (199.01 in)	5055 mm (199.01 in)	5055 mm (199.01 in)
Lenght (with attachment)	9500 mm (374.01 in)	9570 mm (376.77 in)	9560 mm (376.38 in)
Height (with attachment)	2990 mm (117.72 in)	2990 mm (117.72 in)	3035 mm (119.49 in)

<b>CX210B (LR type)</b>	Arm (dipper)
	6400 mm (251.97 in)
Lenght (without attachment)	4950 mm (194.88 in)
Lenght (with attachment)	12470 mm (490.94 in)
Height (with attachment)	3000 mm (118.11 in)

<b>CX230B (Standard boom)</b>	Arm (dipper)		
	2940 mm (115.75 in)	1900 mm (74.80 in)	2400 mm (94.49 in)
Lenght (without attachment)	4945 mm (194.68 in)	4945 mm (194.68 in)	4945 mm (194.68 in)
Lenght (with attachment)	9490 mm (373.62 in)	9570 mm (376.77 in)	9580 mm (377.16 in)
Height (with attachment)	3020 mm (118.90 in)	3110 mm (122.44 in)	3200 mm (125.98 in)

<b>CX230B (Articulated boom)</b>	Arm (dipper)		
	2940 mm (115.75 in)	1900 mm (74.80 in)	2400 mm (94.49 in)
Lenght (without attachment)	4945 mm (194.68 in)	4945 mm (194.68 in)	4945 mm (194.68 in)
Lenght (with attachment)	9495 mm (373.82 in)	9565 mm (376.57 in)	9560 mm (376.77 in)
Height (with attachment)	3020 mm (118.90 in)	3020 mm (118.90 in)	3045 mm (119.88 in)

<b>CX240B (LC type)</b>	Arm (dipper)		
	3000 mm (118.11 in)	2500 mm (98.42 in)	3520 mm (138.58 in)
Lenght (without attachment)	5270 mm (207.48 in)	5270 mm (207.48 in)	5270 mm (207.48 in)
Lenght (with attachment)	9930 mm (390.94 in)	9980 mm (392.91 in)	9910 mm (390.16 in)
Height (with attachment)	3150 mm (124.02 in)	3310 mm (130.31 in)	3310 mm (130.31 in)

<b>CX240B (NLC type)</b>	Arm (dipper)		
	3000 mm (118.11 in)	2500 mm (98.42 in)	3520 mm (138.58 in)
Lenght (without attachment)	5265 mm (207.28 in)	5265 mm (207.28 in)	5265 mm (207.28 in)
Lenght (with attachment)	9930 mm (390.94 in)	9980 mm (392.91 in)	9910 mm (390.16 in)
Height (with attachment)	3150 mm (124.02 in)	3310 mm (130.31 in)	3310 mm (130.31 in)

<b>CX240B (LR type)</b>	Arm (dipper)
	8000 mm (314.96 in)
Lenght (without attachment)	5265 mm (207.28 in)
Lenght (with attachment)	14380 mm (566.14 in)
Height (with attachment)	3130 mm (123.23 in)

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## Main body dimensions

Main body width.....	See machine overall dimensions
Upper side swing body width	
CX210B (LC, LR type), CX240B .....	2770 mm (109.05 in)
CX210B (NLC type), CX230B .....	2540 mm (100 in)
Cab width.....	1000 mm (39.37 in)
Main body height	
CX210B (LC, LR type).....	2960 mm (116.54 in)
CX210B (NLC type).....	2990 mm (117.72 in)
CX230B, CX240B.....	3020 mm (118.90 in)
Engine displacement	
CX210B (LC, LR type).....	2750 mm (108.27 in)
CX210B (NLC type), CX230B .....	2830 mm (111.42 in)
CX240B.....	2950 mm (116.14 in)
Swing body tail distance	
CX210B (LC, LR type).....	2720 mm (107.09 in)
CX210B (NLC type), CX230B .....	2825 mm (111.22 in)
CX240B.....	2940 mm (115.75 in)
Swing body rear section bottom height	
CX210B (LC, LR type).....	1040 mm (40.94 in)
CX210B (NLC type).....	1070 mm (42.13 in)
CX230B, CX240B.....	1100 mm (43.31 in)
Distance between tumblers	
CX210B (LC type).....	3370 mm (132.68 in)
CX210B (NLC, LR type) .....	3660 mm (144.09 in)
CX230B.....	3460 mm (136.22 in)
CX240B.....	3840 mm (151.18 in)
Overall track length	
CX210B (LC type).....	4180 mm (164.57 in)
CX210B (NLC, LR type) .....	4460 mm (175.59 in)
CX230B.....	4240 mm (166.93 in)
CX240B.....	4650 mm (183.07 in)
Width of track shoe	
CX210B (LC type).....	600 mm (23.62 in) (Optional: 700 mm (27.56 in), 800 mm (31.50 in), 900 mm (35.43 in))
CX210B (NLC type).....	500 mm (19.68 in) (Optional: 600 mm (23.62 in))
CX210B (LR type).....	800 mm (31.50 in)
CX230B.....	550 mm (21.65 in)
CX240B (LC type).....	600 mm (23.62 in) (Optional: 700 mm (27.56 in), 800 mm (31.50 in), 900 mm (35.43 in))
CX240B (NLC type).....	600 mm (23.62 in) (Optional: 700 mm (27.56 in))
CX240B (LR type).....	800 mm (31.50 in)
Minimum ground clearance (To bottom of lower frame)	
CX210B, CX240B.....	460 mm (18.11 in)
CX230B.....	450 mm (17.72 in)

## Engine

Name.....	ISUZU, 4HK1X
Type: .....	4-cycle, water-cooled, overhead camshaft, vertical in-line, direct injection type (electronic control), with turbocharger.
No. of cylinders - bore x stroke.....	4 - Ø115 mm x 125 mm (Ø4.53 x 4.92 in)
Displacement .....	5.193 L (1.372 gal)
Compression ratio .....	17.5
Rated output	
CX210B, CX230B .....	117.3 kW / 1800 min <sup>-1</sup>
CX240B .....	132.1 kW / 2000 min <sup>-1</sup>
Maximum torque	
CX210B, CX230B .....	628 N.m (463.19 lb-ft) / 1500 min <sup>-1</sup>
CX240B .....	636 N.m (469.09 lb-ft) / 1500 min <sup>-1</sup>
Engine dimensions (LxWxH).....	1020.4x829x1011.8 mm (40.17x32.64x39.83 in)
Oil pan .....	All direction 35°, inclinable
Oil pan capacity .....	Maximum: 20.5 L (5.42 gal) Minimum: 13 L (3.43 gal) (excluding oil filter)
Direction of rotation .....	Clockwise (as seen from fan)
Starter, reduction type .....	24 V, 5 kW
Alternator, AC type .....	24 V, 50 A
Battery .....	2 x 12V, 92 Ah/5 Hr

## Cooling system

Fan type .....	Ø 650 mm (25.59 in), suction type - 7 blades, plastic with belt mouth-type fan guide
Pulley ratio.....	0.85 (reduction)
Radiator	
Fin type .....	wavy
Fin pitch .....	2.0 mm (0.078 in)
Oil cooler	
Fin type .....	wavy
Fin pitch .....	1.75 mm (0.069 in)
Inter-cooler	
Fin type .....	triangular straight
Fin pitch .....	1.75 mm (0.069 in)
Fuel cooler	
Fin type .....	wavy
Fin pitch .....	2.0 mm (0.078 in)
Coolant capacity .....	14 L (3.70 gal) (engine only)

## Capacity of coolant and lubricants

Coolant	
CX210B, CX230B .....	25.6 L (6.76 gal)
CX240B .....	25.2 L (6.66 gal)
Fuel .....	410 L (108.31 gal)
Lubricant for engine.....	23.1 L (6.1 gal)
Lubricant for travel reduction gear (per side).....	5.0 L (1.32 gal)
Lubricant for swing reduction gear (per side)	
CX210B, CX230B .....	5.0 L (1.32 gal)
CX240B .....	9.7 L (2.56 gal)
Hydraulic oil	
CX210B, CX230B .....	240 L (63.40 gal)
CX240B .....	250 L (66.04 gal)
Capacity of hydraulic oil tank.....	147 L (38.83 gal)

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**Hydraulic oil filter**

Suction filter (inside tank)

CX210B, CX230B.....150 µm

CX240B.....155 µm

Return filter (inside tank).....6 µm

Pilot line filter (inside housing) .....8 µm

**Fuel filter**

Main filter .....4 µm

Pre-filter .....10 µm

**Operating devices**

Operator's seat

Location: left side

Structure: Adjustable forward and back and up and down, reclining mechanism, with seat suspension.

Cab

Sealed steel type, all reinforced glass.

Levers and pedals

For travel use: Lever and pedal type (hydraulic pilot type) (x2)

For operating machine use: Lever type (hydraulic pilot type) (x2)

Instruments and switches

Work mode select switch: 3 modes (SP / super power, H / heavy duty, A / automatic)

Travel mode select switch: Low-speed / high-speed switch type

One-touch idle: Knob switch type

Engine emergency stop: Switch type

Monitor device

Machine status display (full-dot liquid crystal)

Work mode selection status: SP / H / A

Instruments (full-dot liquid crystal, except for hour meter)

Fuel gauge: bar graph indicator

Engine coolant temperature gauge: bar graph indicator

Hydraulic oil temperature gauge: bar graph indicator

Hour meter: digital type

Machine Status and Warning Alarms (full-dot liquid crystal and warning tone) \*Items have a warning alarm

Over heat*	Battery charge*	Faulty electrical system*
Refill fuel*	Engine oil pressure*	Refill coolant*
Engine preheat	Auto warm-up	Air cleaner clogged
Anti-theft device triggered	Faulty engine system	Engine emergency stop

Lighting

Working light	Tank:	24V, 70W (x1)
	Boom:	24V, 70W (x1)
	Cab:	24V, 70W (x2)
Interior light		24V, 10W (x1)

Horn: electric horn (x2)

Other

Wiper with intermittent function, Window washer, Air conditioner, Rear view mirrors (left and right), DC converter,

Clock

## Hydraulic system

Hydraulic pump drive system, directly coupled to the engine (no transmission)

### Main pump

Manufacturer .....	Kawasaki
Pump type .....	double variable displacement piston pump
Displacement volume .....	cm <sup>3</sup> (7.23 cu in) x 2 /rev
Rated operating pressure .....	34.3 MPa (4975 psi)
Maximum operating pressure .....	36.8 MPa (5337 psi)
Input revolution speed	
CX210B, CX230B .....	1800 min <sup>-1</sup>
CX240B.....	2000 min <sup>-1</sup>
Maximum discharge flow	
CX210B, CX230B .....	211 L/min (55.74 gpm) x 2 at 1800 min <sup>-1</sup>
CX240B.....	234 L/min (61.82 gpm) x 2 at 2000 min <sup>-1</sup>

### Pilot pump

Pump type .....	Gear pump
Displacement volume .....	cm <sup>3</sup> (0.61 cu in)/rev
Operating pressure .....	3.92 MPa (568 psi)
Maximum flow	
CX210B, CX230B .....	18 L/min (4.75 gpm) (at 1800 min <sup>-1</sup> )
CX240B.....	20 L/min (5.28 gpm) (at 2000 min <sup>-1</sup> )

### Control method

- Hydraulic simultaneous constant output control.
- Maximum flow adjustment control through external commands (negative control).
- Setting horsepower adjustment control through external command current.

### Control Valve

Model; 4-spool section: integrated (1) or 5-spool section: integrated (1)  
 Operation method: hydraulic pilot method: travel, swing and operating machine  
 Maximum flow

CX210B, CX230B .....	213 L/min (52.27 gpm) (at 1800 min <sup>-1</sup> )
CX240B .....	237 L/min (62.61 gpm) (at 2000 min <sup>-1</sup> )

Main relief set pressure..... standard; 34.3 MPa (4975 psi), power boost 36.8 MPa (5337 psi)

### Overload set pressure

CX210B (LR type)	
.....	bucket; 25.0 MPa (3626 psi)
.....	arm in; 23.0 MPa (3336 psi)
CX240B (LR type)	
.....	bucket; 29.4 MPa (4264 psi)
.....	arm in; 21.1.0 MPa (3060 psi)

### All

.....	when boom down; 29.4 MPa (4264 psi)
.....	other: 38.7 MPa (5613 psi)

Foot relief set pressure .....

### Functions

- Straight travel circuit
- Boom up / arm 2 pumps internal flow
- Boom and arm load holding circuit
- Boom-down regenerative circuit
- Bucket-close regenerative circuit
- Arm-in forced regenerative circuit
- Swing priority variable orifice (for arm operation)
- 2 pumps flow
- Variable foot relief



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## Hydraulic Cylinders

## Boom cylinder (x2)

## CX210B, CX230B

Cylinder bore .....	Ø120 mm (Ø4.72 in)
Rod diameter .....	Ø85 mm (Ø3.35 in)
Maximum retracted length .....	1753 mm (69.02 in)
Stroke .....	1255 mm (49.41 in)

## CX240B

Cylinder bore .....	Ø130 mm (Ø5.12 in)
Rod diameter .....	Ø90 mm (Ø3.54 in)
Maximum retracted length .....	1855 mm (73.03 in)
Stroke .....	1335 mm (52.56 in)

## Articulated boom cylinder

## CX210B, CX230B

Cylinder bore .....	Ø150 mm (Ø5.90 in)
Rod diameter .....	Ø100 mm (Ø3.94 in)
Maximum retracted length .....	1570 mm (61.81 in)
Stroke .....	1090 mm (42.91 in)

## Arm (dipper) cylinder

## CX210B (LC, NLC type), CX230B

Cylinder bore .....	Ø140 mm (Ø5.51 in)
Rod diameter .....	Ø100 mm (Ø3.94 in)
Maximum retracted length .....	2020 mm (79.53 in)
Stroke .....	1460 mm (57.48 in)

## CX210B (LR type)

Cylinder bore .....	Ø145 mm (Ø5.71 in)
Rod diameter .....	Ø105 mm (Ø4.13 in)
Maximum retracted length .....	2205 mm (86.81 in)
Stroke .....	1627 mm (64.05 in)

## CX240B (LC, NLC type)

Cylinder bore .....	Ø145 mm (Ø5.71 in)
Rod diameter .....	Ø105 mm (Ø4.13 in)
Maximum retracted length .....	2240 mm (88.19 in)
Stroke .....	1660 mm (65.35 in)

## CX240B (LR type)

Cylinder bore .....	Ø150 mm (Ø5.90 in)
Rod diameter .....	Ø105 mm (Ø4.13 in)
Maximum retracted length .....	2425 mm (95.47 in)
Stroke .....	1737 mm (68.39 in)

## Bucket cylinder

## CX210B (LC, NLC type), CX230B

Cylinder bore .....	Ø120 mm (Ø4.72 in)
Rod diameter .....	Ø85 mm (Ø3.35 in)
Maximum retracted length .....	1565 mm (61.61 in)
Stroke .....	1010 mm (39.76 in)

## CX240B (LC, NLC type)

Cylinder bore .....	Ø130 mm (Ø5.12 in)
Rod diameter .....	Ø90 mm (Ø3.54 in)
Maximum retracted length .....	1635 mm (64.37 in)
Stroke .....	1070 mm (42.13 in)

## CX210B (LR type), CX240B (LR type)

Cylinder bore .....	Ø95 mm (Ø3.74 in)
Rod diameter .....	Ø65 mm (Ø2.56 in)
Maximum retracted length .....	1373 mm (54.05 in)
Stroke .....	881 mm (34.68 in)

Rotating Joint

Operating pressure

High pressure passage (ABCD) .....	34.3 MPa (4975 psi)
Drain port (E) .....	0.5 MPa (72.52 psi)
Pilot port (F) .....	3.9 MPa (566 psi)

Flow

High pressure passage (ABCD) .....	234 L/min (61.82 gpm)
Drain port (E) .....	10 L/min (2.64 gpm)
Pilot port (F) .....	21 L/min (5.55 gpm)

Port A; forward right .....	G3/4
Port B; forward left .....	G3/4
Port C; backward right .....	G3/4
Port D; backward left .....	G3/4
Port E; drain port .....	G1/2
Port F; pilot port .....	G1/4

Solenoid Valve

Maximum flow .....	P -> B: 25 L/min (6.60 gpm) Other: 5 L/min (1.32 gpm)
Rated pressure .....	4.5 MPa (652.67 psi)

Port size

P, T, B port .....	G3/8
C1, C2, C3, C4, C5 port .....	G1/4

Solenoid specifications

Operating voltage .....	DC 20 to 32 V
Power consumption .....	17 W max.

Hand

control

valve

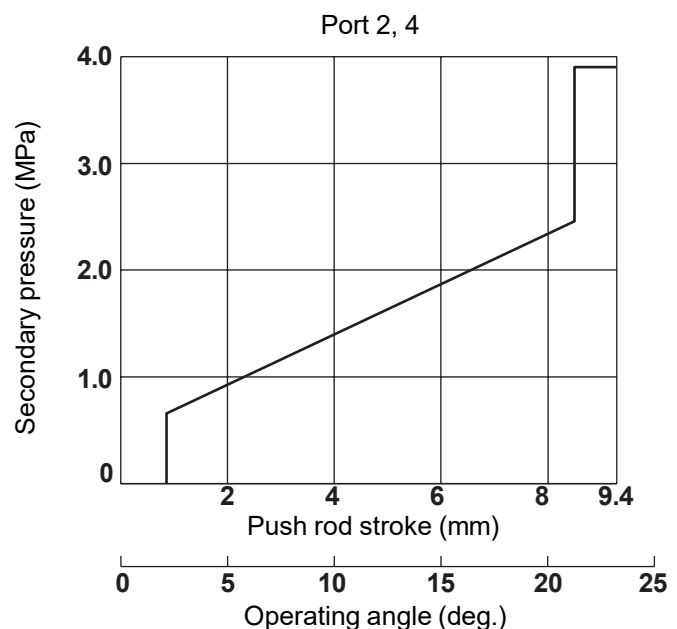
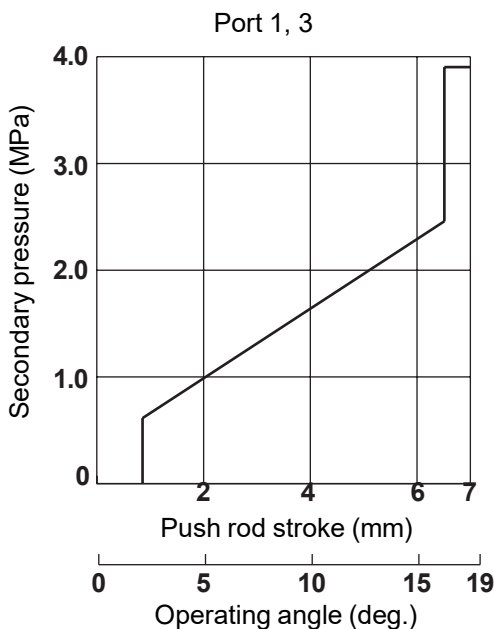
Manufacturer ..... Kawasaki

Operating pressure ..... 3.92 MPa (569 psi)

Secondary pressure, primary short type ..... 0.64 to 2.45 MPa (92.82 to 355.34 psi)

Operating angle

Ports 1, 3 .....	19°
Ports 2, 4 .....	25°

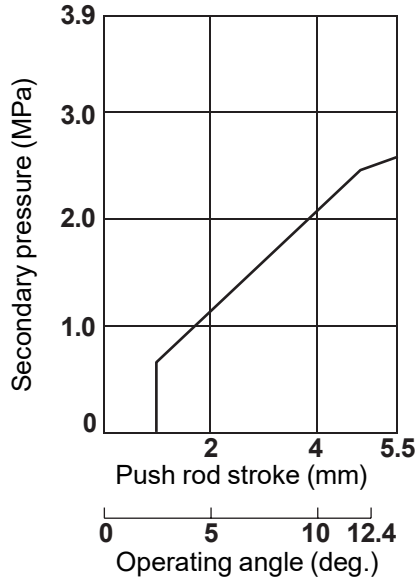


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Foot control valve

Manufacturer .....	Kawasaki
Operating pressure.....	3.92 MPa (569 psi)
Secondary pressure, primary short type .....	0.64 to 2.45 MPa (92.82 to 355.34 psi)
Operating angle.....	12.4°



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**Swing unit**

Swing circle .....	Swing bearing type (with internal gear)
Swing parking brake .....	Mechanical lock (operational lever linkage type)
Swing hydraulic motor.....	Fixed displacement piston motor with parking brake
Displacement	
CX210B, CX230B .....	151 cm <sup>3</sup> (9.21 cu in)/rev
CX240B .....	cm <sup>3</sup> (9.06 cu in)/rev
Operating pressure	
CX210B (LC, NLC type), CX230B .....	29.4 MPa (4264 psi)
CX210B (LR type).....	24.0 MPa (3481 psi)
CX240B (LC, NLC type).....	28.9 MPa (4192 psi)
CX240B (LR type).....	27.0 MPa (3916 psi)
Operating flow	
CX210B, CX230B .....	210.6 L/min (55.63 gpm)
CX240B .....	214 L/min (56.53 gpm)
Mechanical brake torque	
CX210B, CX230B .....	821.5 Nm (605.91 lb-ft) min.
CX240B .....	846 Nm (623.98 lb-ft) min.
Brake off pressure	
CX210B, CX230B .....	3.2 MPa (464.12 psi) max.
CX240B .....	2.9 MPa (420.61 psi) max.
Relief valve set pressure	
CX210B, CX230B .....	29.4 MPa (4264 psi)
CX240B .....	28.9 MPa (4192 psi)
Reduction gear .....	Planetary gear 2-stage reduction gear
Reduction ratio	
CX210B, CX230B .....	16.757
CX240B .....	21.75

## Travel lower body

Travel hydraulic motor (x2) .....	Variable displacement piston motor, automatic 2-speed switch-over with parking brake
Displacement	
CX210B .....	/100.3 cm <sup>3</sup> (10.31/6.12 cu in)/rev
CX230B, CX240B .....	/112.6 cm <sup>3</sup> (11.06/6.87 cu in)/rev
Operating pressure .....	34.3 MPa (4975 psi)
Operating flow	
CX210B .....	210.6 L/min (55.63 gpm)
CX230B, CX240B .....	234 L/min (61.81 gpm)
Brake torque .....	20.9 KNm (15415 lb-ft) min. (including reduction gear)
Relief valve set pressure .....	35.3 MPa (5119.83 psi)
Automatic 2-speed switch-over pressure .....	25.5 MPa (3698.46 psi)
Reduction gear .....	Planetary gear 2-stage reduction gear
Reduction ratio .....	43.246
Travel brake .....	Hydraulic lock
Parking brake .....	Mechanical lock (travel lever linkage type)
Track shoe	
Model .....	Assembly type triple grouser shoe
Number of shoes (per side)	
CX210B .....	49
CX230B .....	47
CX240B .....	51
Shoe width	
Standard	
CX210B (LC type), CX240B (LC, NLC type) .....	600 mm (23.62 in)
CX210B (NLC type) .....	500 mm (19.68 in)
CX210B (LR type), CX240B (LR type) .....	800 mm (31.50 in)
CX230B .....	550 mm (21.65 in)
Optional	
CX210B (LC type), CX240B (LC type) .....	700 mm (27.56 in), 800 mm (31.50 in), 900 mm (35.43 in)
CX210B (NLC type) .....	600 mm (23.62 in)
CX240B (NLC type) .....	700 mm (27.56 in)
Grouser height .....	26 mm (1.02 in)
Link pitch .....	190 mm (7.48 in)
Roller	
Number of upper rollers (per side) .....	2
Number of lower rollers (per side)	
CX210B, CX230B .....	8
CX240B .....	9
Track belt tension adjuster .....	Grease cylinder type (with cushion spring)
Mounting length of spring .....	556 mm (21.89 in)

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**Work Unit**

Model.....Backhoe attachment

Components / dimensions / working dimensions

CX210B (LC type, standard boom)	Standard boom		
	Standard arm	Su-Short arm	Short arm
Arm (dipper) length	2940 mm (115.75 in)	1900 mm (74.80 in)	2400 mm (94.49 in)
Boom length (Standard boom spec.)	5700 mm 224.41 in		
Bucket radius	1450 mm 57.09 in		
Bucket wrist angle	177°		
Maximum digging radius	9900 mm 389.76 in	8960 mm 352.75 in	9420 mm 370.87 in
Maximum digging radius at ground line	9730 mm 383.07 in	8770 mm 345.27 in	9240 mm 363.78 in
Maximum digging depth	6650 mm 261.81 in	5610 mm 220.87 in	6110 mm 240.55 in
Maximum vertical straight wall digging depth	5960 mm 234.64 in	5010 mm 197.24 in	5500 mm 216.53 in
Maximum digging height	9610 mm 378.35 in	9160 mm 360.63 in	9410 mm 370.47 in
Maximum dump height	6810 mm 268.11 in	6390 mm 251.57 in	6590 mm 259.45 in
Minimum swing radius at front	3600 mm 141.73 in	3580 mm 140.94 in	3600 mm 141.73 in
Height for minimum swing radius at front	7640 mm 300.79 in	7710 mm 303.54 in	7690 mm 302.76 in

CX210B (LC type, articulated boom)	Articulated boom		
	Standard arm	Su-Short arm	Short arm
Arm (dipper) length	2940 mm (115.75 in)	1900 mm (74.80 in)	2400 mm (94.49 in)
Boom length (articulated boom spec.)	5670 mm 223.23in		
Bucket radius	1450 mm 57.09 in		
Bucket wrist angle	177°		
Maximum digging radius	9910 mm 390.16 in	8950 mm 352.36 in	9420 mm 370.87 in
Maximum digging radius at ground line	9730 mm 383.07 in	8760 mm 344.88 in	9230 mm 363.38 in
Maximum digging depth	6290 mm 247.64 in	5280 mm 207.87 in	5780 mm 227.56 in
Maximum vertical straight wall digging depth	5270 mm 207.48 in	4370 mm 172.05 in	4840 mm 190.55 in
Maximum digging height	10970 mm 431.89 in	10250 mm 403.54 in	10610 mm 417.72 in
Maximum dump height	8070 mm 317.72 in	7350 mm 289.37 in	7720 mm 303.94 in
Minimum swing radius at front	2310 mm 90.94 in	2460 mm 96.85 in	2630 mm 103.54 in

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CX210B (NLC type, standard boom)	Standard boom		
	Standard arm	Su-Short arm	Short arm
Arm (dipper) length	2940 mm (115.75 in)	1900 mm (74.80 in)	2400 mm (94.49 in)
Boom length (Standard boom spec.)	5700 mm 224.41 in		
Bucket radius	1450 mm 57.09 in		
Bucket wrist angle	177°		
Maximum digging radius	9900 mm 389.76 in	8960 mm 352.75 in	9420 mm 370.87 in
Maximum digging radius at ground line	9730 mm 383.07 in	8760 mm 344.88 in	9230 mm 363.38 in
Maximum digging depth	6620 mm 260.63 in	5580 mm 219.68 in	6080 mm 239.37 in
Maximum vertical straight wall digging depth	5930 mm 233.46 in	4980 mm 196.06 in	5470 mm 215.35 in
Maximum digging height	9640 mm 379.53 in	9190 mm 91.90 in	9440 mm 371.65 in
Maximum dump height	6840 mm 269.29 in	6360 mm 250.39 in	6620 mm 260.63 in
Minimum swing radius at front	3600 mm 141.73 in	3580 mm 140.94 in	3600 mm 141.73 in
Height for minimum swing radius at front	7670 mm 301.97 in	7740 mm 304.72 in	7740 mm 304.72 in

CX210B (NLC type, articulated boom)	Articulated boom		
	Standard arm	Su-Short arm	Short arm
Arm (dipper) length	2940 mm (115.75 in)	1900 mm (74.80 in)	2400 mm (94.49 in)
Boom length (articulated boom spec.)	5670 mm 223.23in		
Bucket radius	1450 mm 57.09 in		
Bucket wrist angle	177°		
Maximum digging radius	9910 mm 390.16 in	8950 mm 352.36 in	9420 mm 370.87 in
Maximum digging radius at ground line	9730 mm 383.07 in	8760 mm 344.88 in	9230 mm 363.38 in
Maximum digging depth	6320 mm 248.82 in	5310 mm 209.05 in	5800 mm 228.35 in
Maximum vertical straight wall digging depth	5300 mm 208.66 in	4390 mm 172.83 in	4870 mm 191.73 in
Maximum digging height	10940 mm 430.71 in	10220 mm 402.36 in	10580 mm 416.53 in
Maximum dump height	8040 mm 316.53 in	7320 mm 288.19 in	7690 mm 302.76 in
Minimum swing radius at front	2310 mm 90.94 in	2460 mm 96.85 in	2630 mm 103.54 in
Height for minimum swing radius at front	8280 mm 325.98 in	8330 mm 327.95 in	8320 mm 327.56 in



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CX210B (LR type)	Standard boom
	S-long arm
Arm (dipper) length	6400 mm (251.97 in)
Boom length (Standard boom spec.)	8700 mm 342.52 in
Bucket radius	1200 mm 47.24 in
Bucket wrist angle	178°
Maximum digging radius	15600 mm 614.17 in
Maximum digging radius at ground line	15490 mm 609.84 in
Maximum digging depth	12010 mm 472.83 in
Maximum vertical straight wall digging depth	10290 mm 405.12 in
Maximum digging height	12970 mm 510.63 in
Maximum dump height	10730 mm 422.44 in
Minimum swing radius at front	5190 mm 204.33 in
Height for minimum swing radius at front	10390 mm 409.05 in

CX230B (Standard boom)	Standard boom		
	Standard arm	Su-Short arm	Short arm
Arm (dipper) length	2940 mm (115.75 in)	1900 mm (74.80 in)	2400 mm (94.49 in)
Boom length (Standard boom spec.)	5700 mm 224.41 in		
Bucket radius	1450 mm 57.09 in		
Bucket wrist angle	177°		
Maximum digging radius	9900 mm 389.76 in	8960 mm 352.75 in	9420 mm 370.87 in
Maximum digging radius at ground line	9730 mm 383.07 in	8760 mm 344.88 in	9240 mm 363.78 in
Maximum digging depth	6590 mm 259.45 in	5550 mm 218.5 in	6050 mm 238.19 in
Maximum vertical straight wall digging depth	5900 mm 232.28 in	4950 mm 194.88 in	5440 mm 214.17 in
Maximum digging height	9670 mm 380.71 in	9220 mm 362.99 in	9470 mm 372.83 in
Maximum dump height	6870 mm 270.47 in	6400 mm 251.97 in	6650 mm 261.81 in
Minimum swing radius at front	3600 mm 141.73 in	3580 mm 140.94 in	3600 mm 141.73 in
Height for minimum swing radius at front	7700 mm 303.15 in	7700 mm 303.15 in	7700 mm 303.15 in

CX230B (NLC type, articulated boom)	Articulated boom		
	Standard arm	Su-Short arm	Short arm
Arm (dipper) length	2940 mm (115.75 in)	1900 mm (74.80 in)	2400 mm (94.49 in)
Boom length (articulated boom spec.)	5670 mm 223.23in		
Bucket radius	1450 mm 57.09 in		
Bucket wrist angle	177°		
Maximum digging radius	9910 mm 390.16 in	8950 mm 352.36 in	9420 mm 370.87 in
Maximum digging radius at ground line	9720 mm 382.68 in	8750 mm 344.49 in	9230 mm 363.38 in
Maximum digging depth	6290 mm 247.64 in	5280 mm 207.87 in	5770 mm 227.16 in
Maximum vertical straight wall digging depth	5270 mm 207.48 in	4360 mm 171.65 in	4840 mm 190.55 in
Maximum digging height	10970 mm 431.89 in	10250 mm 403.54 in	10610 mm 417.72 in
Maximum dump height	8070 mm 317.72 in	7350 mm 289.37 in	7720 mm 303.94 in
Minimum swing radius at front	2310 mm 90.94 in	2460 mm 96.85 in	2630 mm 103.54 in
Height for minimum swing radius at front	8310 mm 327.16 in	8360 mm 329.13 in	8350 mm 328.74 in

CX240B (LC, NLC type)	Standard boom		
	Standard arm	Short arm	Long arm
Arm (dipper) length	3000 mm (118.11 in)	2500 mm (98.42 in)	3520 mm (138.58 in)
Boom length (Articulated boom spec.)	5850 mm 230.31 in		
Bucket radius	1570 mm 61.81 in		
Bucket wrist angle	175°		
Maximum digging radius	10280 mm 404.72 in	9820 mm 386.61 in	10790 mm 424.80 in
Maximum digging radius at ground line	10100 mm 397.64 in	9630 mm 379.13 in	10620 mm 418.11 in
Maximum digging depth	6900 mm 271.65 in	6400 mm 251.97 in	7420 mm 292.13 in
Maximum vertical straight wall digging depth	6140 mm 241.73 in	5700 mm 224.41 in	6680 mm 262.99 in
Maximum digging height	9760 mm 384.25 in	9560 mm 376.38 in	10070 mm 396.46 in
Maximum dump height	6760 mm 266.14 in	6550 mm 257.87 in	7060 mm 277.95 in
Minimum swing radius at front	3950 mm 155.51 in	3980 mm 156.69 in	3950 mm 155.51 in
Height for minimum swing radius at front	7750 mm 305.12 in	7820 mm 307.87 in	7740 mm 304.72 in

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CX240B (LR type)	Standard boom
	S-long arm
Arm (dipper) length	8000 mm (314.96 in)
Boom length (Standard boom spec.)	10300 mm 405.51 in
Bucket radius	1200 mm 47.24 in
Bucket wrist angle	178°
Maximum digging radius	18320 mm 721.26 in
Maximum digging radius at ground line	18220 mm 717.26 in
Maximum digging depth	14560 mm 573.23 in
Maximum vertical straight wall digging depth	12130 mm 477.56 in
Maximum digging height	13950 mm 549.21 in
Maximum dump height	11780 mm 463.78 in
Minimum swing radius at front	6220 mm 244.88 in
Height for minimum swing radius at front	11810 mm 464.96 in

**Digging force (ISO 6015)**

<b>CX210B (LC, NLC type), CX230B</b>	Arm (dipper)		
	2940 mm (115.75 in)	1900 mm (74.80 in)	2400 mm (94.49 in)
Arm (dipper) digging force (standard)	103 kN (23155.3 lbf)	142 kN (31922.9 lbf)	123 kN (27651.5 lbf)
Arm (dipper) digging force (power up)	110 kN (24729 lbf)	152 kN (34171 lbf)	132 kN (29674.8 lbf)
Bucket digging force (standard)	142 kN (31922.9 lbf)	142 kN (31922.9 lbf)	142 kN (31922.9 lbf)
Bucket digging force (power up)	152 kN (34171 lbf)	152 kN (34171 lbf)	152 kN (34171 lbf)

<b>CX210B (LR type)</b>	Arm (dipper) 6400 mm (251.97 in)
Arm (dipper) digging force	46 kN (10341.2 lbf)
Bucket digging force	65 kN (14612.6 lbf)

<b>CX240B (LC, NLC type)</b>	Arm (dipper)		
	3000 mm (118.11 in)	2500 mm (98.42 in)	3520 mm (138.58 in)
Arm (dipper) digging force (standard)	120 kN (26977.1 lbf)	141 kN (31698.1 lbf)	107 kN (24054.6 lbf)
Arm (dipper) digging force (power up)	129 kN (29000.3 lbf)	151 kN (33946.1 lbf)	115 kN (25853 lbf)
Bucket digging force (standard)	162 kN (36419 lbf)	162 kN (36419 lbf)	162 kN (36419 lbf)
Bucket digging force (power up)	174 kN (39116.8 lbf)	174 kN (39116.8 lbf)	174 kN (39116.8 lbf)

<b>CX240B (LR type)</b>	Arm (dipper) 8000 mm (314.96 in)
Arm (dipper) digging force	44 kN (9891.6 lbf)
Bucket digging force	77 kN (17310.3 lbf)